

# MOBILE ROLLFORMING

## Frequently Asked Questions

### 1 What is mobile rollforming?

Mobile rollforming is a process that use a portable roll forming machine to produce metal roofing sheets on job site location.

### 2 What are the advantages of mobile rollforming?

For jobs with very long roof runs, on-site rollforming can reduce the risks in transport and handling of very long sheets, eliminates step and expansion joints and allows precise matching of production with installation schedules.

### 3 What is the product quality of mobile rollforming compared to factory production?

The product quality is same. The quality of the products produced by Lysaght undergoes stringent Quality Assurance and Quality Control no matter it is roll formed on-site or off-site.

### 4 What is the maximum sheet length the mobile rollforming mill can produce?

LYSAGHT® Mobile Rollforming offers production metal roof sheets of any length without lapping. However, it is subjected to the site condition, site layout and hoisting capacity.

### 5 What are the LYSAGHT® metal roofing profiles available for mobile rollforming on-site?

LYSAGHT® KLIP-LOK® 406 & LOCKED SEAM® are available in roll-on-site lengths.

### 6 When should involve Lysaght if the project needs mobile rollforming on-site?

By involving us early in the design process, we can schedule our mobile rollformer to meet your schedule requirements.

### 7 What requirement makes mobile rollforming worthwhile?

When the production length beyond the capability of our in house rollformers, no end lap is allowed, and the total roof area is sizeable.

### 8 How many operators are needed to operate the mobile rollformer machine?

The number of operators depends on the site requirements. Generally, 2 operators will be deployed to site for the off-site roll forming operations.

After reading this FAQs, if you still find yourself needing further explanation, or you would like to schedule a meeting, contact us today.



**PENINSULAR MALAYSIA** 1700-81-8688 | **SARAWAK** +6082-333-621  
**SABAH** +6088-445-161 | **BRUNEI** +673-244-7155 | **SINGAPORE** +65-6264-1577  
**Email** : [lysaght.singapore@bluescope.com](mailto:lysaght.singapore@bluescope.com)  
**Web** : [www.lysaghtasean.com](http://www.lysaghtasean.com)

---

The FAQs are some commonly asked questions. The information and images provided are intended for general knowledge and/or recommended use of our products. It serves as a basic guide only and the information contained thereto may be subject to changes, revisions or amendments as may be necessary. We encourage you to consult with a Lysaght Representative regarding your individual requirements, areas of interest or for any clarification required.

Copyright © 2020 by BlueScope Steel Limited. All rights reserved. No part of this document shall be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording or otherwise, without written permission from BlueScope Steel Limited. LYSAGHT®, KLIP-LOK® and LOCKED SEAM® are registered trademarks of BlueScope Steel Limited.